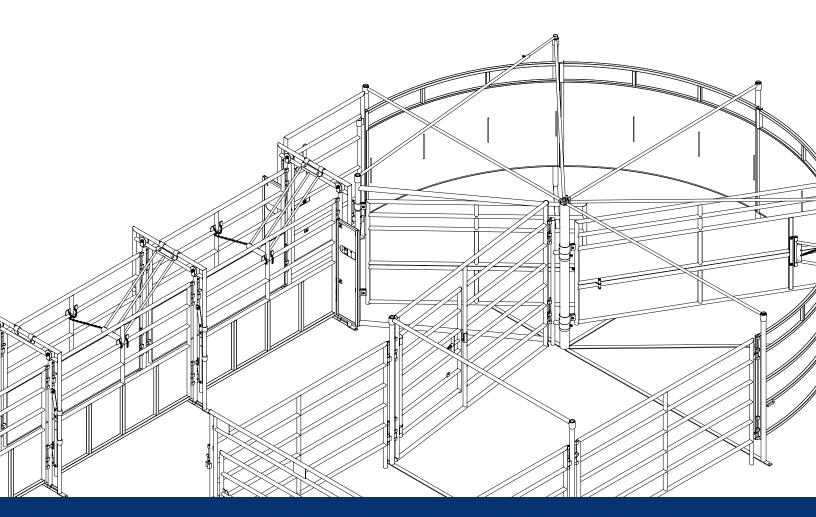


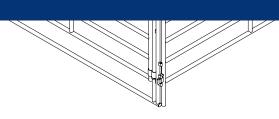
### LIVESTOCK EQUIPMENT

800 W. CORTEZ ST. | MONTEZUMA, KS 67867 MJELIVESTOCKEQUIPMENT.COM 620.846.6767



### **CHOICE WORKING FACILITY**

**Instructional Manual** 



# **Sections**

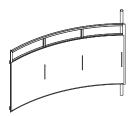
Parts List	3
1 - 4-Section Elite Eliminator Tub with Loadout Gate	7
2 - 3-Section Parallel Adjustable Alley	14
3 - Single Alley Block Door	19
4 - Palpation Cage	22
5 - Elite Fencing Components	26



#### 4-Section Elite Eliminator Tub with Loadout Gate



Double Leg Panel



Single Leg Panel



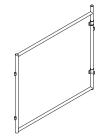
Eliminator Tub Gate (x1)



Eliminator Gate



Loadout Gate



Eliminator Frame



Pivot Post



Adjustable Spreader (x1)



Eliminator Tub Top Spreader (x5)



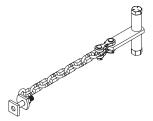
Eliminator Tub Bottom Spreader (x5)



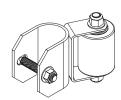
Eliminator Latch Handle (x1)



Eliminator Latch



Eliminator Gate Return Roller



Eliminator Gate Push Roller



7" Extension Spring



7 Links x 1/4" Chain



#### 4-Section Elite Eliminator Tub with Loadout Gate (cont.)



1/4" Quick Link



90°/45° Bracket



Bolt with Flat Iron



1/2" x 3" Carriage Bolt



1/2" x 2" Hex Bolt



1/2" Flange Nut



1/2" Hex Nut

### **Parts List**

### 3-Section Parallel Adjustable Alley



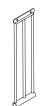
End Frame (x2)



Middle Frame



Alley Panel



No-back (x2)



Calf-block



Spacer (x4)



9' x 1/4" Chain (x2)



1/2" x 1" Carriage Bolt



1/2" x 3" Hex Bolt (x4)



1/2" Flange Nut



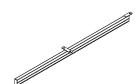
### Single Alley Block Door



Block Door Frame



Block Door



Door Track



Door Roller Assembly (x2)



1/2" x 1" Carriage Bolt



1/2" Flange Nut

### **Parts List**

### **Palpation Cage**



Non-adjusting Palpation Frame (x2)



OR

Adjusting Palpation Frame



Palpation Gate A



Palpation Gate B



### **Elite Fencing Components**



10' Elite Overhead Gate (x1)



10' Elite Gate Panel (x1)



10' Elite Panel



Elite Clip-to-Clip Spreader Post (x2)



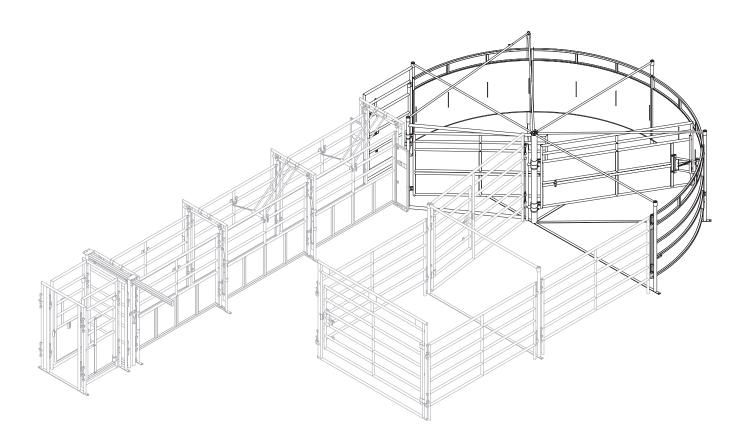
Top Spreader (x1)



Bottom Spreader (x1)

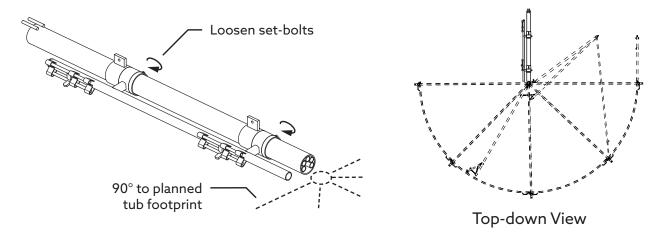
# Section 1

### 4-Section Elite Eliminator Tub with Loadout Gate



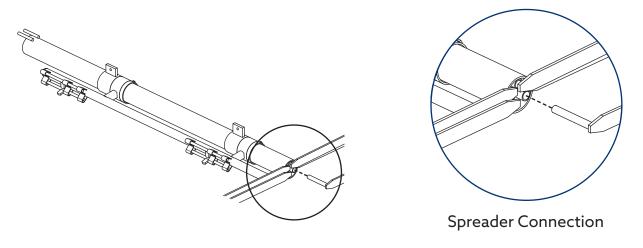


### Lay "Pivot Post" horizontally



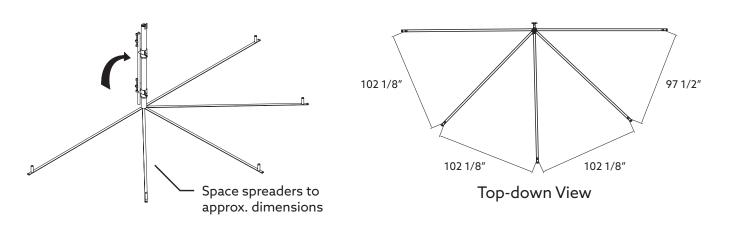
## Step 2

### **Insert "Eliminator Tub Bottom Spreaders" (x5)**



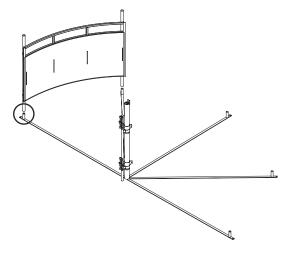
## Step 3

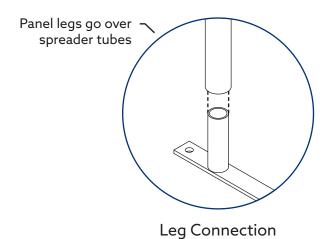
### Stand "Pivot Post" in upright position





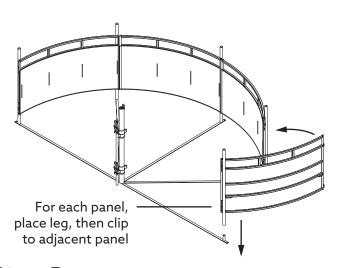
### Place "Double Leg Panel"

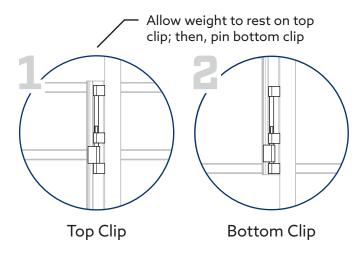




## Step 5

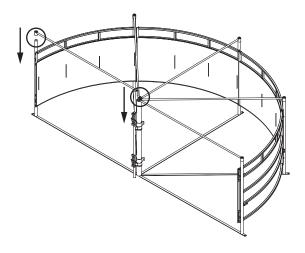
Place "Single Leg Panels" (x3)

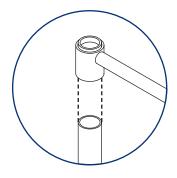




## Step 6

Place "Eliminator Tub Top Spreaders" (x5)





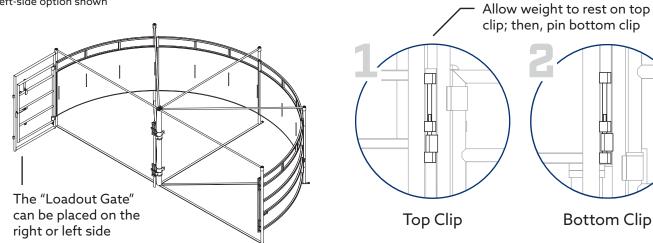
**End Connection** 

**Center Connection** 



#### Place "Loadout Gate" on preferred side\*

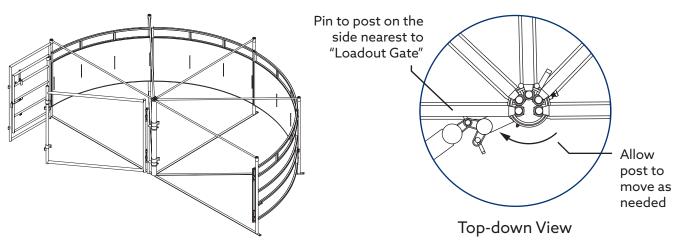
\*Left-side option shown



## Step 8

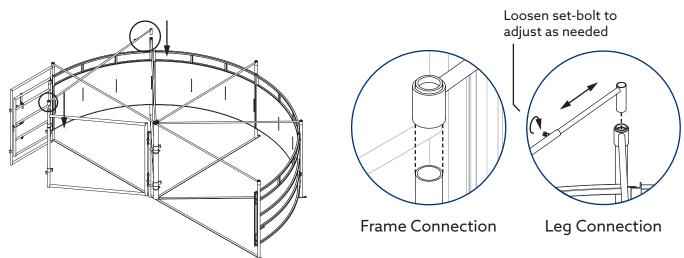
### Place "Eliminator Frame" on preferred side\*

\*Left-side option shown



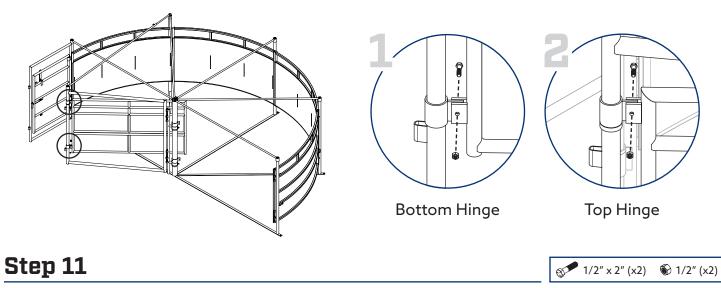
## Step 9

### Place "Adjustable Spreader"

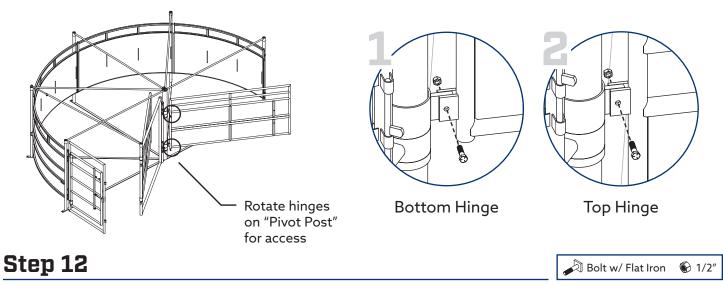




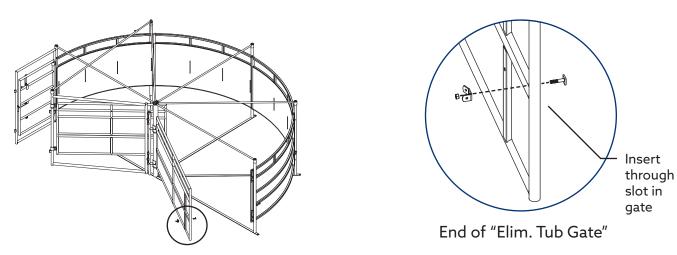
Attach "Eliminator Gate" to "Elim. Frame"



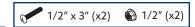
Attach "Eliminator Tub Gate" to "Pivot Post"



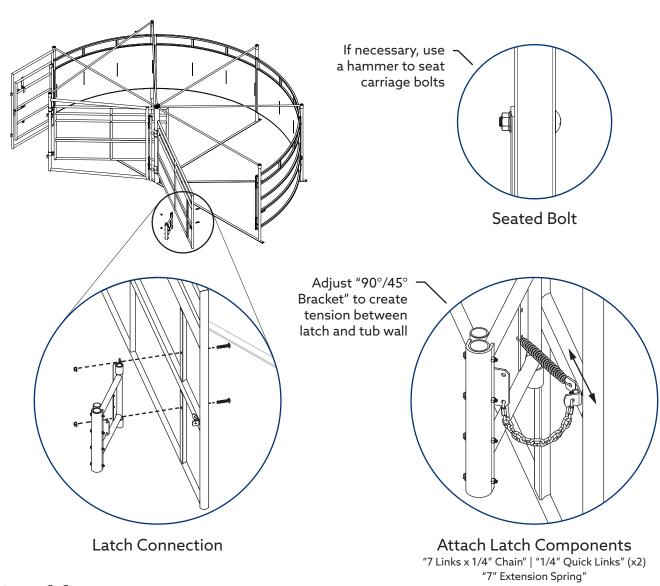
Attach "90°/45° Bracket" to end of "Elim. Tub Gate"





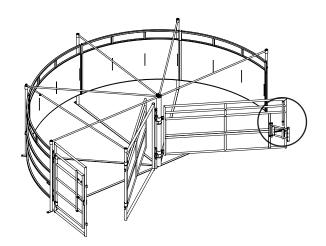


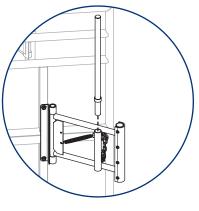
#### Attach "Eliminator Latch" to "Elim. Tub Gate"



## Step 14

#### **Insert "Eliminator Latch Handle"**

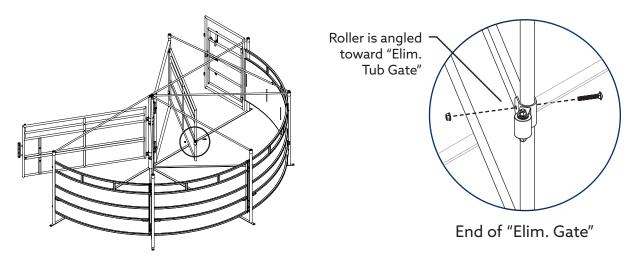




Handle Connection

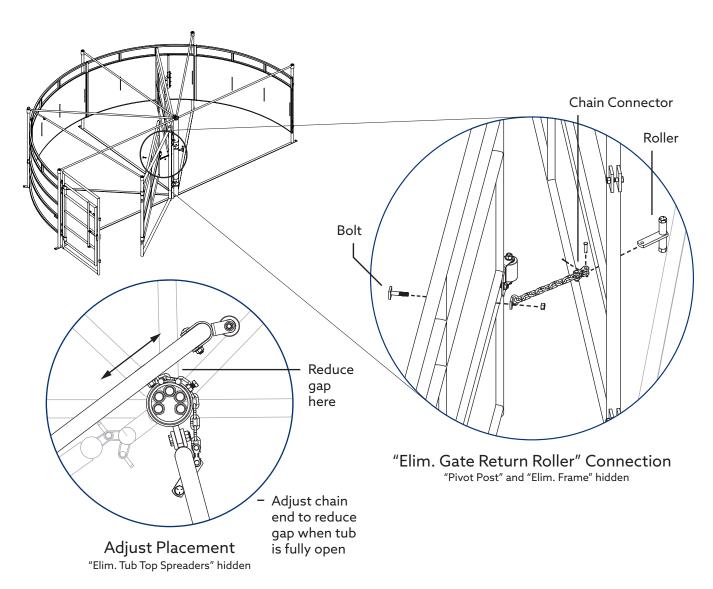


#### Attach "Eliminator Gate Push Roller" to "Elim. Gate"



# Step 16

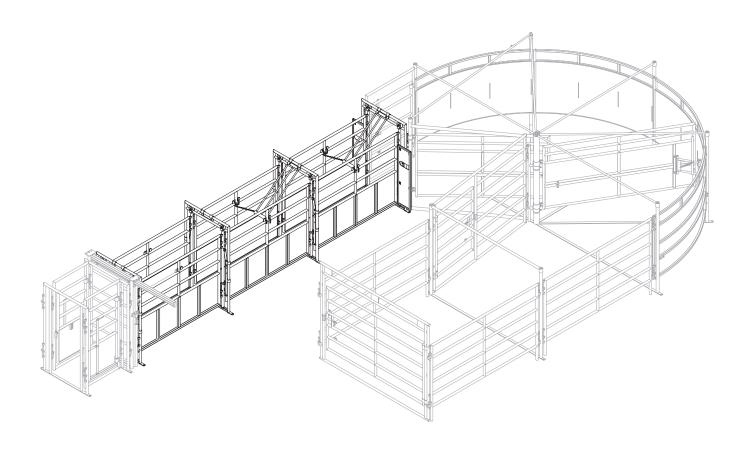
Attach "Eliminator Gate Return Roller" to "Elim. Gate"





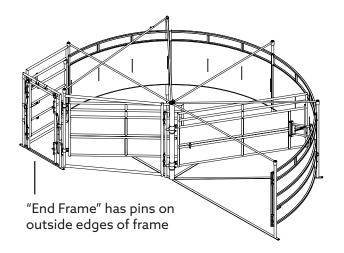
# Section 2

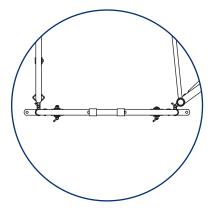
## 3-Section Parallel Adjustable Alley





#### Place one "End Frame"



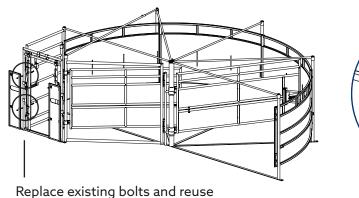


Top-down View

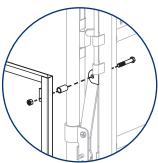
## Step 18



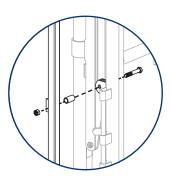
### If desired, attach "Calf-blocks" to "End Frame" (x2)



Replace existing bolts and reuse existing nuts to place blocks



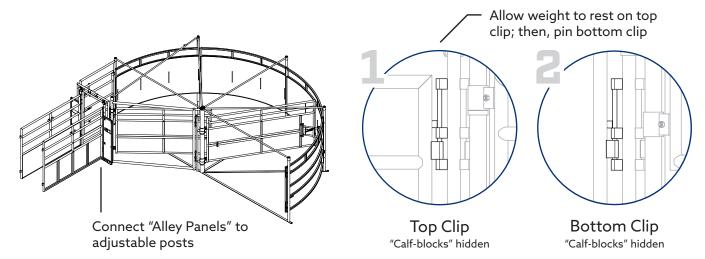
**Top Connection** 



**Bottom Connection** 

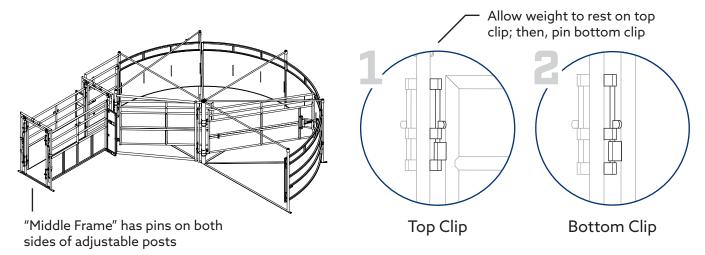
## Step 19

### Place "Alley Panels" (x2)





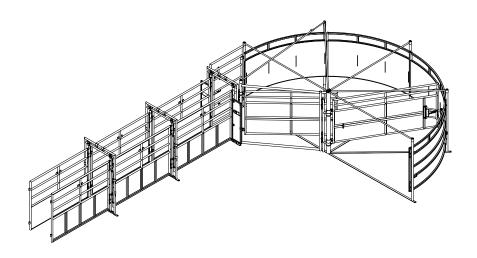
#### Place one "Middle Frame"



## Step 21

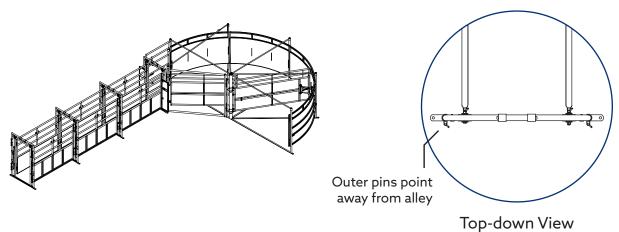
### Place remaining "Alley Panels" (x4) and "Middle Frame"\*

\*Refer to Step 19 and Step 20



### Step 22

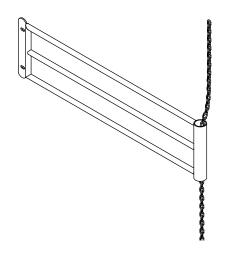
### Place remaining "End Frame"

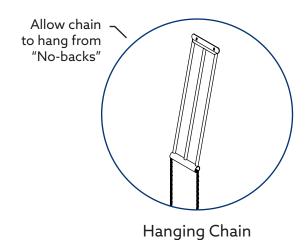


...

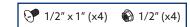


### Thread "9' x 1/4" Chains" into "No-backs" [x2]



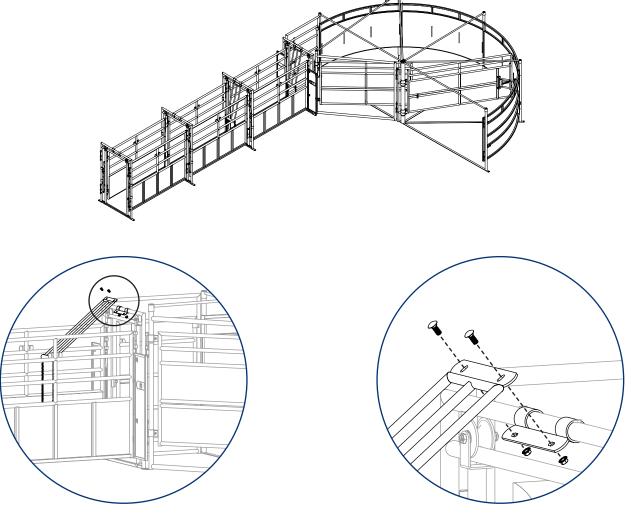


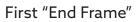
# Step 24



### Attach "No-backs" on preferred frames (x2)\*

\*"No-backs" shown on first two frames

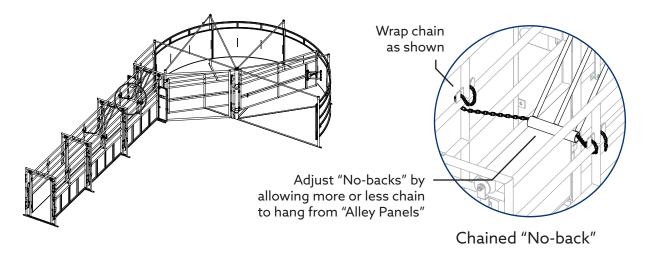




"No-back" Connection

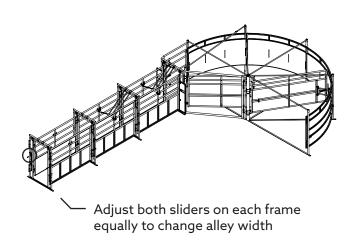


### Chain "No-backs" to preferred position (x2)

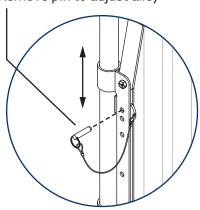


# Step 26

### Adjust sliders to change alley width as needed

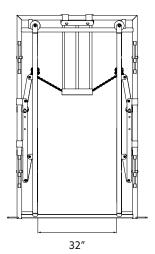


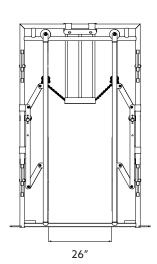
#### Remove pin to adjust alley

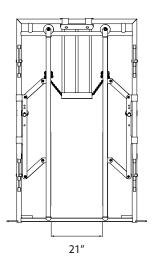


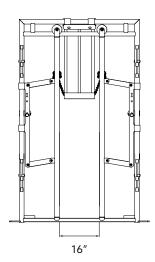
Adjust Sliders

### Approximate 3-Section Parallel Adjustable Alley widths





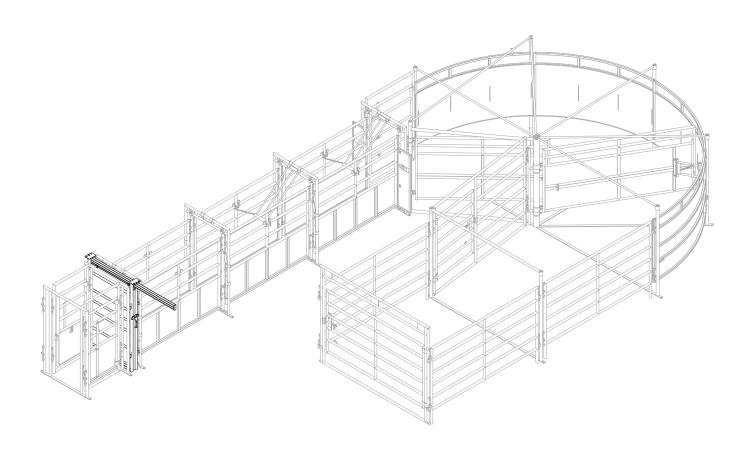




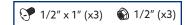


# Section 3

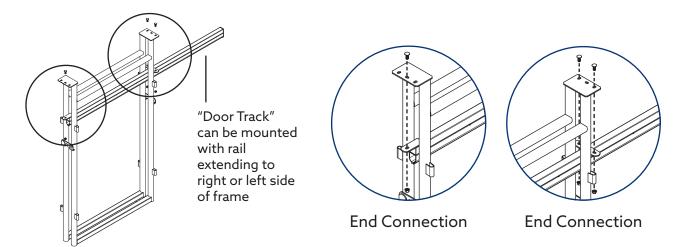
## Single Alley Block Door





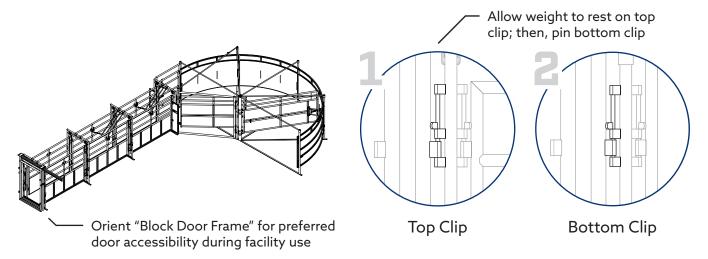


#### Attach "Door Track" to "Block Door Frame"



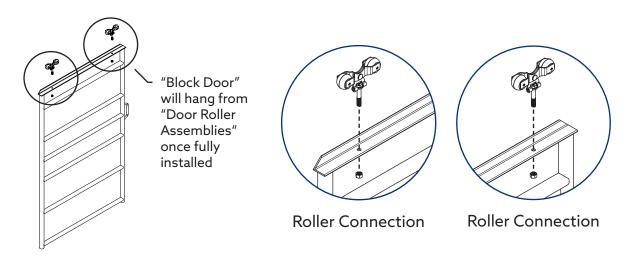
### Step 28

#### Place "Block Door Frame"



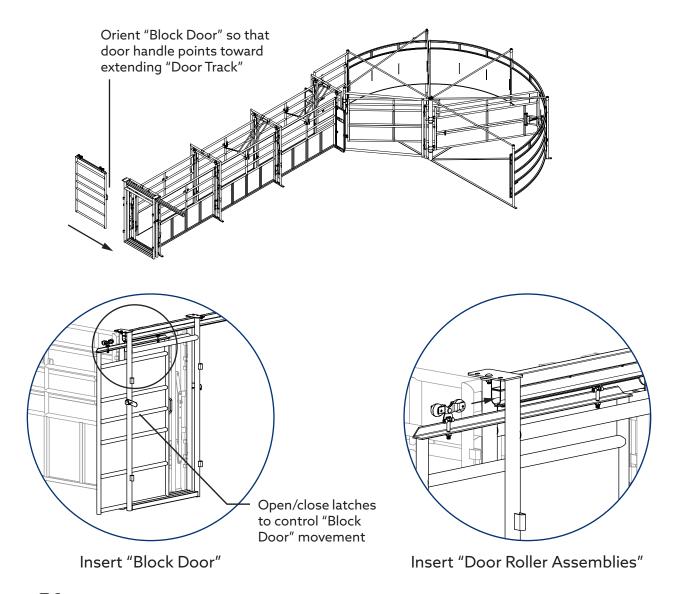
### Step 29

#### Attach "Door Roller Assemblies" to "Block Door" [x2]



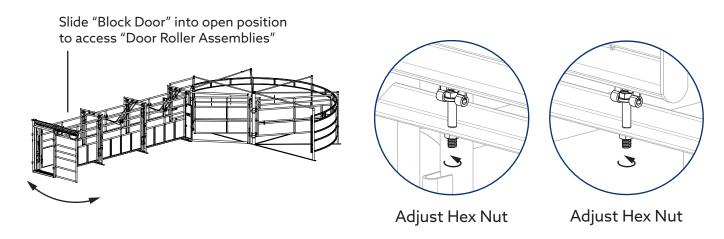


#### Insert "Block Door" into "Block Door Frame"



## Step 31

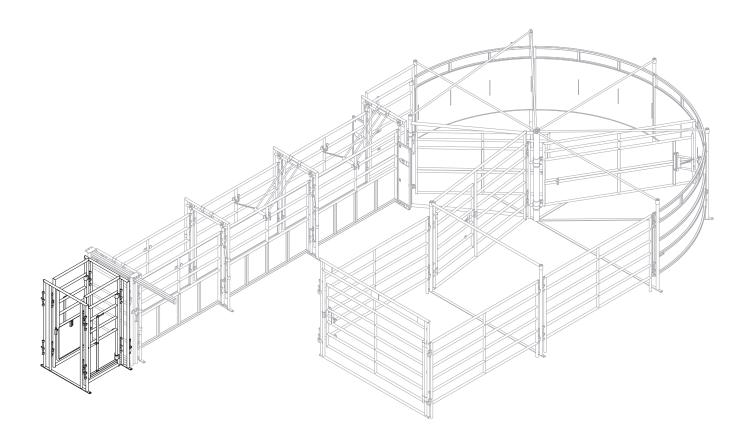
### Adjust nuts on "Door Roller Assemblies" to level "Block Door"





# Section 4

## Palpation Cage





### "Choice Working Facility" can be equipped with:

Non-adjusting Palpation Cage

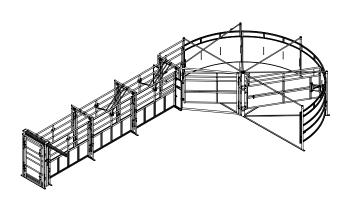
or

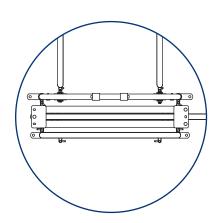
**Adjusting Palpation Cage** 

## Step 32

Non-adjusting Palpation Cage

Place one "Non-adjusting Palpation Frame"



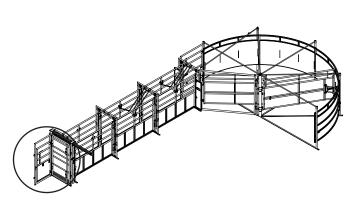


Top-down View

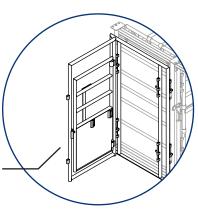
# Step 33

Non-adjusting Palpation Cage

Place "Palpation Gate A"



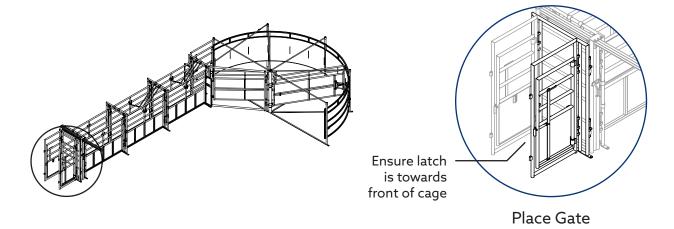




Place Gate



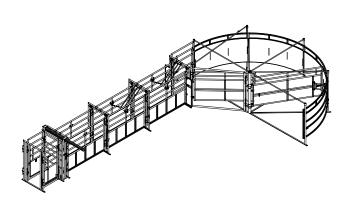
### Place "Palpation Gate B"

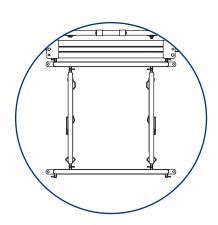


Step 35

Non-adjusting Palpation Cage

Place remaining "Non-adjusting Palpation Frame"



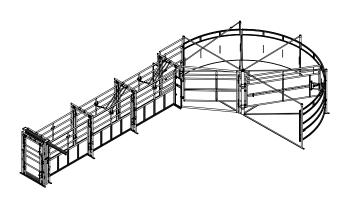


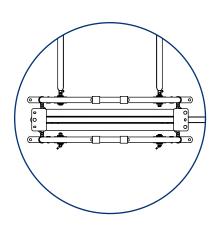
Top-down View

Step 32

**Adjusting Palpation Cage** 

Place one "Adjusting Palpation Frame"

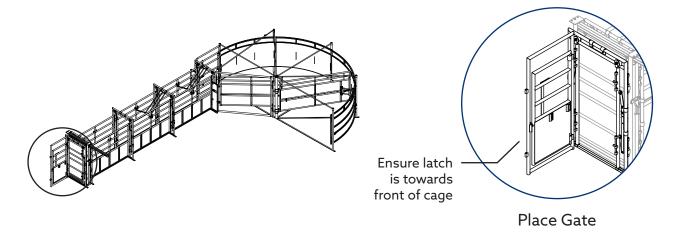




Top-down View



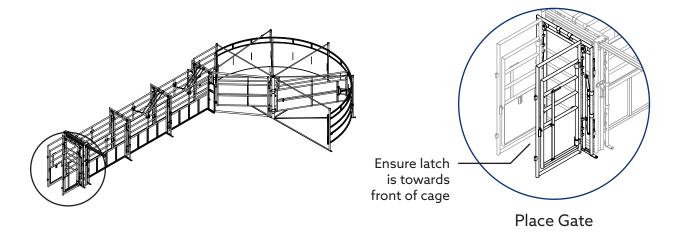
### Place "Palpation Gate A"



## Step 34

**Adjusting Palpation Cage** 

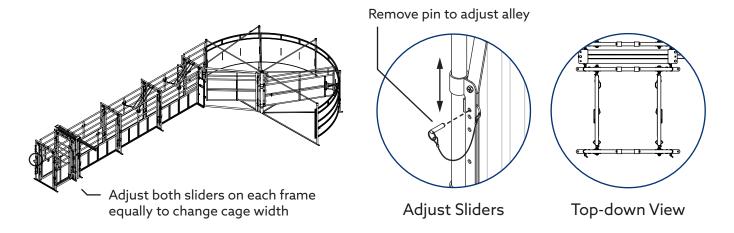
Place "Palpation Gate B"



## Step 35

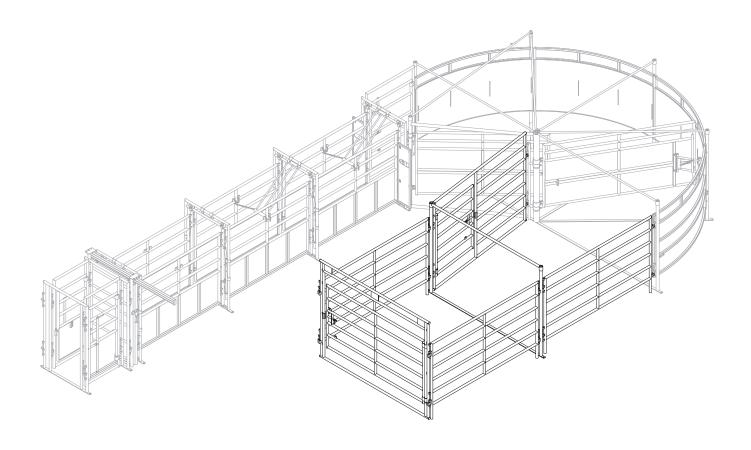
Adjusting Palpation Cage

#### Place remaining "Adjusting Palpation Frame"



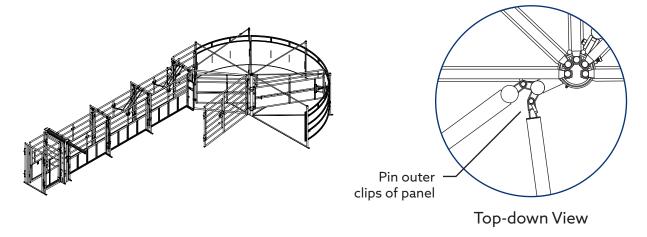
# Section 5

### Elite Fencing Components



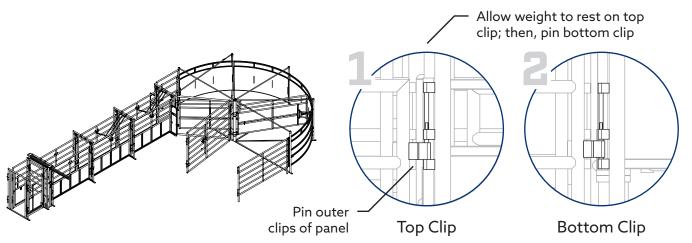


#### Place "10' Elite Gate Panel"



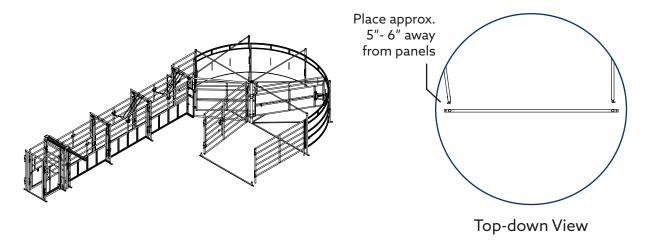
## Step 37

### Place one "10' Elite Panel"



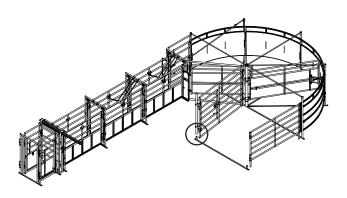
# Step 38

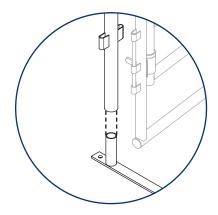
### Lay "Bottom Spreader" near panel ends





### Place one "Elite Clip-to-Clip Spreader Post"

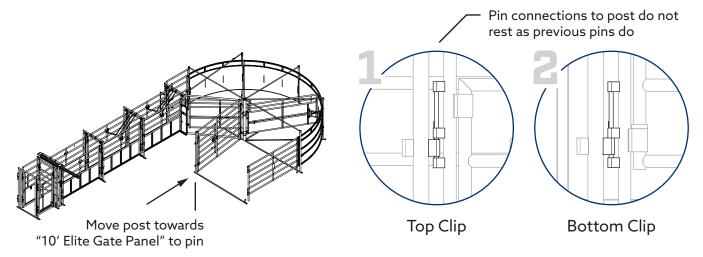




**Post Connection** 

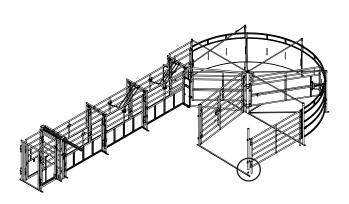
# Step 40

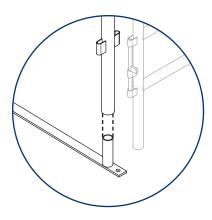
Pin "Elite Clip-to-Clip Spreader Post"



# Step 41

### Place remaining "Elite Clip-to-Clip Spreader Post"

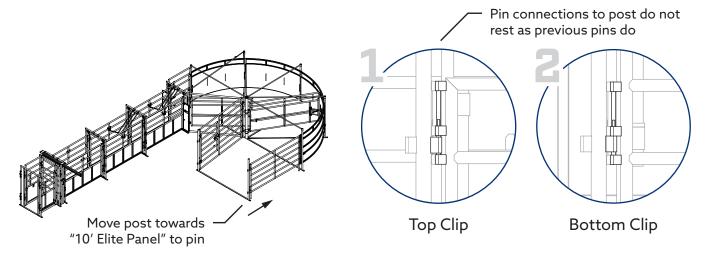




**Post Connection** 

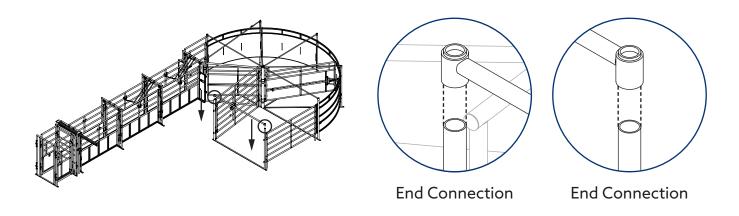


### Pin "Elite Clip-to-Clip Spreader Post"



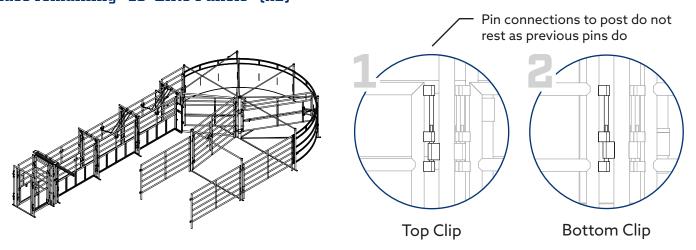
## Step 43

Place "Top Spreader"



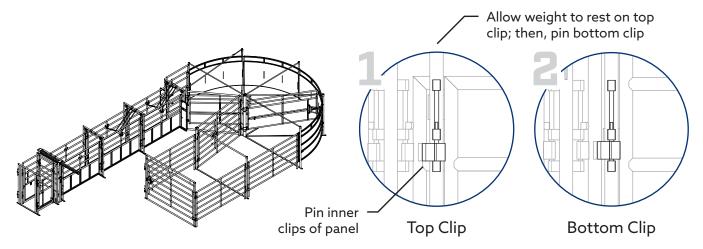
# Step 44

### Place remaining "10' Elite Panels" (x2)



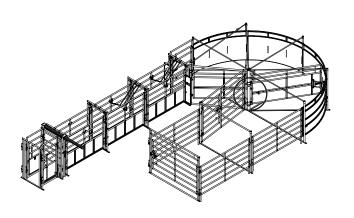


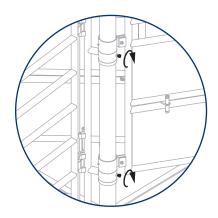
#### Place "10' Elite Overhead Gate"



# Step 46

Tighten set-bolts on "Pivot Post"

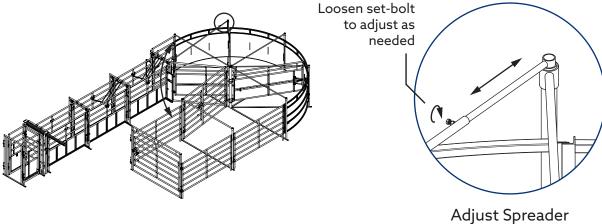




Tighten set-bolts

## Step 47

Adjust "Adjustable Spreader" to level "Elim. Gate"





# Completed

### Choice Working Facility

